## 7. CLAIMS

## What is claimed is:

1	1. A compensator for a liquid crystal display, wherein:			
2	(a) said compensator comprises a layer of a birefringent material			
3	having an optical symmetry axis;			
4	(b) said birefringent material comprises a polymer matrix including			
5	polymerized nematic material and unpolymerized nematic material; and			
6	(c) each of (i) a tilt angle $\phi$ , relative to the plane of the layer, and			
7	(ii) an azimuthal angle $\theta$ , relative to a reference axis in the plane of the layer, of said			
8	optical symmetry axis varies along an axis normal to said layer; and			
9	(d) said variations in tilt angle and azimuthal angle being defined by			
10	a combination of molecular orientations of said polymerized nematic material and said			
11	unpolymerized nematic material.			
1	2. A compensator for a liquid crystal display, said compensator			
2	comprising a layer of a birefringent material having an optical symmetry axis,			
<del>7</del> 3	wherein said optical symmetry axis varies along an axis normal to said layer.			
1	3. The compensator of claim 2, wherein said layer of birefringent materia			

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3. The compensator of claim 2, wherein said layer of birefringent material comprises a polymer matrix that defines said variation of the optical symmetry axis, said polymer matrix comprising polymerized nematic material.

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4. The compensator of claim 2, wherein said layer of birefringent material comprises a polymer matrix, said polymer matrix including polymerized nematic material and impolymerized nematic material having respective molecular orientations which, in combination, define said variation of the optical symmetry axis.

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1	5.	The compensator of claim 2, wherein an azimuthal angle $\theta$ , relative to
2	a reference axi	is in the plane of the layer, of said optical symmetry axis varies along
3	an axis normal	to said layer.
1	6.	The compensator of claim 2, wherein a tilt angle $\phi$ , relative to the
2	plane of the la	yer, of the optical symmetry/axis varies along an axis normal to said
3	layer.	
1	7.	The compensator of claim 2, wherein each of (i) a tilt angle $\phi$ , relative
2	to the plane of	the layer, and (ii) an azimuthal angle $\theta$ , relative to a reference axis in
3	the plane of th	e layer, of said optical symmetry axis varies along an axis normal to
4	said layer.	
1	8.	A compensator for a liquid crystal display, said compensator
2	comprising a p	clurality of layers, each layer comprising a birefringent material having
3	an optical sym	metry axis which varies along an axis normal to said layer.
1	9.	The compensator of claim 8, wherein:
2		(1)/ the optical symmetry axis of each layer has an azimuthal angle $\theta$
3	which varies a	long an axis normal to said layer; and
4		(2) the optical symmetry axes of adjacent said layers vary
5	azimuthally	a positive sense and a negative sense respectively.
1	10/	The compensator of claim 9, wherein the optical symmetry axis of each
2	layer has a tilt	angle $\phi$ which varies along an axis normal to said layer.
1	$\int 11.$	The compensator of claim 10, wherein the tilt angles of adjacent said
2	layers vary in	a positive sense and a negative sense respectively.
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	1	12. The compensator of claim 8, wherein (1) the birefringent material in
	2	each said layer includes a plurality of mojeties of a liquid-crystal material, and (2) a
V/	3	specified said layer aligns the moieties of liquid crystal material in an adjacent said
	4	-layer.
	1	13. A compensator for a liquid crystal display, said compensator
	2	comprising a plurality of layers, wherein:
	3	(a) each layer comprises a birefringent material including a plurality
	4	of moieties of a liquid crystal material;
	5	(b) the optical symmetry axis of each layer has a respective tilt
	6	angle $\phi$ , relative to the plane of the layer, which varies along an axis normal to the
	7	layer, with the tilt angles of adjacent, said layers varying in a positive sense and a
	8	negative sense respectively,
	9	(c) the optical symmetry axis of each layer has a respective
<b>\</b>	10	azimuthal angle $\theta$ , relative to a reference axis in the plane of the layer, which varies
' (	11	along an axis normal to said layer, with the azimuthal angles of adjacent said layers
	12	varying in a positive sense and a negative sense respectively; and
	13	(d) a specified said layer aligns the moieties of liquid crystal
	14	material in an adjacent said layer.
	1	14. The compensator of a specified one of claims 2 or 8, further
	2	comprising one or more A-plate layers.
\)\ <u>\</u>	7	15. The compensator of claim 14, further comprising one or more C-plate
(1)	2	layers
	1	16. A method of manufacturing an O-plate compensator having a layer of a
	2	birefringent material, referred to as a compensator layer, said birefringent material

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3	having an optical symmetry axis which varies along an axis normal to said layer, said			
4	method comprising the steps of:			
5	(a) providing a substrate;			
6	(b) applying a liquid crystal alignment layer to said substrate;			
7	(c) applying to said alignment layer a thin film of a polymerizable			
8	liquid crystal material that has:			
9	(1) a specified air-nematic tilt angle,			
10	(2) a pre-tilt angle on said alignment layer, said pre-tilt angle			
11	differing from said air-nematic tilt angle by an amount sufficient to produce a desired			
12	splay of the orientation of the optical symmetry axis through the thin film, and			
13	(3) a cholesteric pitch that produces a desired twist in the			
14	orientation of the optical symmetry axis through the thin film;			
15	(d) heat-treating said thin film to obtain a specified director			
16	orientation configuration of said thin film; and			
17	(e) illuminating said thin film with actinic radiation to polymerize			
18	said thin film.			
1	17. A method of manufacturing an O-plate compensator having a layer of a			
2	birefringent material, referred to as a compensator layer, said birefringent material			
3	having an optical symmetry axis which varies along an axis normal to said layer, said			
4	method comprising the steps of:			
5	(a) providing a substrate;			
6	(b) / applying a liquid crystal alignment layer to said substrate;			
7	(c) / applying to said alignment layer a thin film of a polymerizable			
8	nematic liquid crystal material that has one or more of:			
9	(1) a specified air-nematic tilt angle and a pre-tilt angle on said			
10	alignment layer said pre-tilt angle differing from said air-nematic tilt angle by an			
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11	amount sufficient to produce a desired splay of the orientation of the optical symmetry			
12	axis through	the thin	film, and	
13			(2) a cholesteric pitch that produces a desired twist in the	
14	orientation of	the op	tical symmetry axis through the thin film;	
15		(d)	heat-treating said thin film to obtain a specified configuration of	
16	the orientation	n of the	optical symmetry axis through said thin film; and	
17		(e)	illuminating said thin film with actinic radiation to polymerize	
18	said thin film	•		
1	18.	The m	nethod of claim 17/wherein said step (c) of applying a thin film	
2	comprises the	subste	ps of:	
3		(1)	dissolving said liquid crystal material in a solvent to form a	
4	solution,			
5		(2)	applying said solution to said alignment layer, and	
6		(3)	evaporating said solvent to form said thin film.	
1	19.	The m	nethod of claim 17, wherein said alignment layer is a previous	
2	thin-film laye	r of the	kind/described in step (c).	
1	20.	A me	hod of manufacturing an O-plate compensator having a layer of a	
2	birefringent n	naterial	referred to as a compensator layer, said birefringent material	
3	having an opt	ical syp	nmetry axis which varies along an axis normal to said layer, said	
4	method comp	rising/t	he steps of:	
5		(a)/	providing a substrate;	
6		(b)	applying a liquid crystal alignment layer to said substrate;	
7		(¢)	applying to said alignment layer a thin film of a polymerizable	
8	liquid crystal	materia	al that has a chiral smectic-C phase having a pitch greater than	

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9	the thickness of the thin film to produce a desired twist in the orientation of the			
10	optical symmetry axis through the thin film,			
11	(d) heat-treating said thin film to obtain a specified configuration of			
12	the orientation of the optical symmetry axis through said thin film; and			
13	(e) illuminating said thin film with actinic radiation to polymerize			
14	said thin film.			
1	21. The method of claim 20, wherein said step (c) of applying a thin film			
2	comprises the substeps of:			
3	(1) dissolving said liquid crystal material in a solvent to form a			
4	solution,			
5	(2) Capplying said solution to said alignment layer, and			
6	evaporating said solvent to form said thin film.			
1	22. The method of claim 20, wherein said alignment layer is a previous			
2	thin-film layer of the kind described in step (c).			
1	23. A liquid crystal display for viewing at various angles with respect to a			
2	normal axis perpendicular to the display, comprising:			
3	(a) a polarizer layer;			
4	(b) an analyzer layer;			
5	(c) a liquid crystal layer disposed between the polarizer layer and			
6	the analyzer layer;			
7/	(d) a first electrode proximate to a first major surface of the liquid			
8	crystal layer;			
9	(e) a second electrode proximate to a second major surface of the			
10	liquid crystal layer, the first and second electrodes being adapted to apply a voltage			

11	across the liquid crys	al layer when	the electrodes	are connected	to a source of
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12 electrical potential; and

2000)

- 13 a compensator in accordance with a specified one of claims 100,
- 14 110, etc., disposed between the polarizer layer and the analyzer layer.
- The liquid crystal display of claim 23, wherein said compensator is
- 2 optically matched with said liquid crystal layer to provide a desired viewing
- 3 characteristic over a specified field of view.



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